

# **Specification Guide**

# **US Air Conditioning Distributors**

## AM Series Air Handlers – Upflow, Horizontal Left/Right, or Downflow

#### **Cabinet Features**

- Two independent front access panels allow for easy access to clean the coil, even after installation.
- Downflow kit available for field installation.
- Only four (4) screws to remove blower panel for easier access.
- Slide-out blower and coil assemblies.
  Cabinet constructed of heavy gauge painted steel for additional corrosion resistance.
- High quality 5/8" foil-faced insulation lines cabinet, with cabinet flanges & retaining rods for better attachment.
- Brackets hold coil assembly in place when installed horizontally.
- Filter rack built into every air handler (filter not included).
- Independent lab tested 2% or less air leakage for better efficiency.

#### **Evaporator Coil Features**

- Rifled copper tubing; lanced fin design.
- TXV Bulbs come standard attached to header assembly.
- Coils are air pressure tested at 500 PSI, leak tested with helium, sealed with rubber plugs, then charged with dry air.
- HYDROTEC<sup>M</sup> drain pans hold less water, which reduces the possibility of mold and mildew growing in the pan.
- All drain pans have Microban protection, which inhibits the growth of mold and mildew that cause odors and staining.
- Drain pans are molded of corrosion proof engineered polymer.
- Dual 3/4" FPT condensate drains on left and right sides.

#### **Electrical Features**

- Dynamically balanced blowers for quiet, vibration-free operation.
- Fan time delay factory installed (1 second on, 45 seconds off).
- Line voltage connections can be made on top, right or left side of cabinet.
- Electric heat kits available for field installation.

Note: AM Series air handlers feature a standard 5-year limited warranty; a 10-year limited warranty is available with registration.

Physical Data	Model >>>	AM240	AM250	AM360	AM380	AM480	AM600		
D 4404 Motoring Dovice		<b>T</b> V0/	TV/						
R-410A Metering Device		IXV	170	170	170	170	1 X V		
Maximum Electric Heat Ava	ailable (kW)	10	10	15	15	20	20		
Blower Data: 3-Speed PSC Motor (240V)	Motor H. P.	1/3	1/3	1/3	-	1/2	1/2		
	F. L. A. @ 240 V	1.6	1.9	2.6	-	3.9	3.9		
	Wheel (dia. x width)	9 x 6	10 x 8	10 x 8	-	11 x 10	11 x 10		
Blower Data:	Motor H. P.	1/3	-	1/3	1/3	3/4	3/4		
	F. L. A. @ 120 V	3.2	-	5.3	5.3	7.5	10.5		
3-Speed F 3C Motor (1200)	Wheel (dia. x width)	9x6	-	10x8	9 x 6	10x8	10x10		
Nominal CFM		800	800	1200	1200	1600	2000		
Air Filter Size (in)		12 x 20	16 x 20	16 x 20	18x25	18 x 25	18 x 25		
Sound Level Min / Max @ 0.3 Static (dBA) <sup>[1]</sup>		46 / 51	48 / 50	48 / 50	53	53 / 54	53 / 54		
Refrigerant Conn. (IDS) Suction, Liquid (in)		3/4 , 3/8	7/8, 3/8	7/8, 3/8	7/8, 3/8	7/8, 3/8	7/8, 3/8		
Approx. Weight (lbs, base	unit w/out heat)	80	105	105	155	155	155		
Transformer Size and Type	)	40 VA, Class 2							

[1] Sound level min/max is based on selectable speed tab settings (see blower performance on page 2).







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# Blower Performance: 3-Speed PSC Motor

- All data is given while air handler is operating with a dry coil and air filter installed.
- Speeds marked \**bold with asterisk* are the factory speed settings for both heating and cooling.
- Heating speeds should not be reduced below factory setting.
- Different speeds can be set for cooling mode; see installation instructions for changing cooling speeds.
- For downflow operation (with field installed kit), use the next highest speed setting available. If set to high speed from the factory, use high speed for downflow.

Lab Test Data		Airflow (C	FM) vs. Exte	ernal Static F	Pressure (inc	hes W.C.)
Model	Speed	0.10	0.20	0.30	0.40	0.50
	Low	663	624	583	578	562
AM240	*Med	902	864	822	792	744
	High	1159	1097	1031	960	893
	*Low	867	839	803	780	733
AM250	Med	1044	1015	991	941	889
	High	1260	1234	1200	1149	1098
	Low	1143	1112	1081	1047	1015
AM360	*Med	1268	1233	1186	1165	1133
	High	1415	1390	1352	1314	1260
	*Low	1764	1709	1652	1563	1418
AM480 **	Med	1984	1884	1780	1683	1509
	High	2031	1959	1832	1725	1617
	Low	1764	1709	1652	1563	1418
AM600	Med	1984	1884	1780	1683	1509
	*High	2031	1959	1832	1725	1617

208/240 Volt 3-Speed PSC Motor

\*\* Use only low speed on heating for AM480 with 5kW electric heat.

#### 120 Volt 3-Speed PSC Motor

		Airflow (C	Airflow (CFM) vs. External Static Pressure (inches W.C.)								
Model	Speed	0.10	0.20	0.30	0.40	0.50					
	Low	530	525	519	507	483					
AM240	*Med	925	915	875	823	736					
	High	1189	1110	1016	917	826					
	Low	945	930	912	869	793					
AM360	*Med	1150	1145	1123	1166	1004					
	High	1291	1291	1285	1277	1200					
	*Low	1008	1004	972	925	867					
AM380	Med	1190	1150	1100	1040	970					
	High	1250	1200	1140	1070	995					
	Low	1393	1378	1366	1246	1167					
AM480	*Med	1603	1592	1575	1540	1443					
	High	1811	1811	1805	1744	1674					
	Low	1583	1583	1583	1567	1551					
AM600	*Med	1972	1972	1968	1882	1819					
	High	2169	2146	2096	2004	1908					

### Electrical Data: 3 Speed PSC Motor

### No Electric Heat

	Electric Heating Capacity		Plower Amno		Minimum Circuit Amposity			Circuit Breaker		
Model	kW	BTUH	Biower Amps			Minimum Circuit Ampacity			Amps per Stage	
	240 V <sup>[2]</sup>	240 V <sup>[2]</sup>	120 V	208 V	240 V	120 V	208 V	240 V	1	2
AM240	0	0	3.2	1.7	1.6	4.0	2.1	2.0	15	-
AM250	0	0	-	2.0	1.9	-	2.5	2.4	15	-
AM360	0	0	5.3	2.7	2.6	6.6	3.4	3.3	15	-
AM380	0	0	5.3	-	-	6.6	-	-	15	-
AM480	0	0	7.5	4.1	3.9	9.4	5.1	4.9	15	-
AM600	0	0	10.5	4.1	3.9	13.1	5.1	4.9	16	-

### With Electric Heat

	Electric Heat	Blower Amno		Minimum		Circuit Breaker		
Model	kW	BTUH	DIOWE	ramps	Cir	cuit	Amps per Stage [3]	
	240 V <sup>[2]</sup>	240 V <sup>[2]</sup>	208 V	240 V	208 V	240 V	1	2
	5	17,065	1.7	1.6	24.7	28.0	30	-
AM240	7.5	25,598	1.7	1.6	36.0	41.1	45	-
	10	34,130	1.7	1.6	47.2	54.1	60	-
	5	17,065	2.0	1.9	25.1	28.4	30	-
AM250	7.5	25,598	2.0	1.9	36.4	41.4	45	-
	10	34,130	2.0	1.9	47.6	54.5	60	-
	5	17,065	2.7	2.6	26.0	29.3	30	-
AM360	7.5	25,598	2.7	2.6	37.3	42.3	45	-
	10	34,130	2.7	2.6	48.6	55.3	60	-
	15	51,195	2.7	2.6	71.1	81.4	60	30
	5	17,065	4.1	3.9	27.7	30.9	45 <sup>[4]</sup>	-
	7.5	25,598	4.1	3.9	39.0	43.9	60	-
AM480	10	34,130	4.1	3.9	50.3	57.0	60	-
	15	51,195	4.1	3.9	72.9	83.0	60	30
	20	68,260	4.1	3.9	95.4	109.0	60	60
AM600	7.5	25,598	4.1	3.9	39.0	43.9	45	-
	10	34,130	4.1	3.9	50.3	57.0	60	-
	15	51,195	4.1	3.9	72.9	83.0	60	30
	20	68,260	4.1	3.9	95.4	109.0	60	60

[1] kW packages in *bold italics* require and include circuit breakers; circuit breakers are optional for others.

[2] For 208 volt use 0.751 correction factor for kW & BTUH.

[3] Listed circuit breaker size is for 240V applications. For 208V verify breaker sizing based on min. circuit ampacity.

[4] Breaker supplied with heat kit may need to be changed. Verify breaker sizing based on min. circuit ampacity.

# Dimensions

				Supply Du	ct Opening	Return Duct Opening		
Air Handler Size	A (in)	B (in)	C (in)	Depth (in)	Width (in)	Depth (in)	Width (in)	
AM240	36	22	15	17	13	20.35	12.20	
AM250, AM360	41	22	18 1/2	17	16.5	20.35	16.20	
AM380, AM480, AM600	48	26	21 7/8	21	20	24.60	20.08	

